

References

Cement / Lime / Gypsum and Minerals



LUEHR FILTER GMBH & CO. KG ...

LUEHR FILTER offers the know-how gathered from more than 75 years practical experience. In the course of these years we have installed plants for air pollution control for different applications in nearly all industrial fields all over the world. All plants are characterised by

- the reliable observance of the corresponding requested emission limit values, i. e. for particulate, acid crude gases such as HF, HCl and SO_x, dioxins / furans as well as heavy metals such as Hg and Hg-compounds
- a reliable continuous operation at lower maintenance
- low operating costs

Below please find, as representatives for a large number of installed projects, some references for the fields of application

- **Cement**
 - **Material handling**
 - **Grinding / grinding- drying of cement, raw material, slag and coal**
 - **Clinker cooler**
 - **Chlorine / Alkali by-pass**
- **Lime**
 - **Furnace plants**
 - **Material handling**
 - **Grinding plants / grinding, grinding- drying**
- **Gypsum**
- **Minerals**
 - **Rock crushing, screening and conveying plants**
 - **Rock mixing and processing plants**
 - **Asphalt mixing plants**
 - **Rock drying plants**

**... MORE THAN 75 YEARS OF WORK EXPERIENCE
GATHERED FROM THE CONSTRUCTION OF AIR
POLLUTION CONTROL PLANTS**



Cement / Lime / Gypsum



Gravel and asphalt industry

CEMENT MATERIAL HANDLING

OUR CUSTOMERS INCLUDE:

- Adelaide Brighton Cement, Australia
- Beumer, Germany – various projects
- Blue Circle Southern Cement, Australia
- Claudius Peters Projects GmbH, Buxtehude / Germany – various projects
- Cementownia NOWINY, Poland
- Ciments Luxembourgeois, Luxembourg
- Deuna Zement, Deuna / Germany
- Dyckerhoff Sopro, Wiesbaden / Germany
- Dyckerhoff AG, Lengerich and Neuwied / Germany
- ENCI, IJmuiden and Rotterdam, The Netherlands
- FAM, Magdeburg / Germany
- Fratelli Buzzi, Italy
- Gebr. Seibel, Erwitte / Germany
- Haver & Boecker, Oelde / Germany – various projects
- Heidelberg Cement, Heidelberg and Leimen / Germany
- HOFFMEIER, Hamm / Germany – various projects
- IBAU Hamburg, Germany– various projects
- Joh. Möller, Hamburg / Germany – various projects
- Karsdorfer Zement, Karsdorf / Germany
- Lafarge Ciments, France
- Loesche GmbH, Düsseldorf / Germany
- Maschinenfabrik Möllers, Beckum / Germany
- Perlmooser, Austria
- Phoenix Zementwerke, Beckum / Germany
- Portlandzementwerk Wotan, Üxheim / Germany
- Portlandzementwerk Wittekind, Erwitte / Germany
- PWH, St. Ingbert / Germany
- Readymix, Beckum / Germany
- Robur, Rozenburg, The Netherlands
- Rüdersdorfer Zement, Eisenhüttenstadt and Rüdersdorf / Germany
- S.A. Cimenteries CBR, Harmignies / Belgium
- Schwenk Zement AG, Allmendingen, Hirschlanden, Karlstadt, Mannersdorf and Mergelstetten / Germany
- Tubag, Kruft / Germany
- Unicem, Turino / Italy
- Wietersdorfer Zement, Austria
- Yamama Cement Riyadh / Saudi Arabia



CEMENT GRINDING / GRINDING-DRYING CEMENT, RAW MATERIAL; SLAG AND COAL

OUR CUSTOMERS INCLUDE:

- Adelaide Brighton Cement, Australia
- Atlas Cement Perth, Australia
- Australian Cement Limited, Australia
- Blue Circle Southern Cement, Australia
- Chaanakya Cements Ltd., Hyderabad / India
- CIBINONG Indonesia, Australia
- Cockburn Cement, Coogee, Australia
- Dyckerhoff AG Zementwerke, Lengerich and Wiesbaden / Germany
- Enci Ijmuiden, The Netherlands
- Heidelberger Zement, Leimen, Lengfurt and Schelklingen / Germany
- Holcim AG, Höver / Germany
- Lafarge Ciments, France and La Couronne Penna Cements / India
- PZW Anneliese, Enningerloh / Germany
- PZW Phönix, Beckum / Germany
- PZW Wotan, Üxheim / Germany
- Queensland Cement & Lime, Australia
- S.A. Cimenteries CBR, Harmiguies / Belgium
- Schwenk Zement AG, Bernburg and Karlstadt / Germany
- Seibel, Erwitte / Germany
- Steel Cement Plant, Melbourne / Australia
- Westf. Portlandzementwerke, Erwitte / Germany
- Yamama Cement, Riyadh / Saudi Arabia





CEMENT CLINKER COOLER

OUR CUSTOMERS INCLUDE:

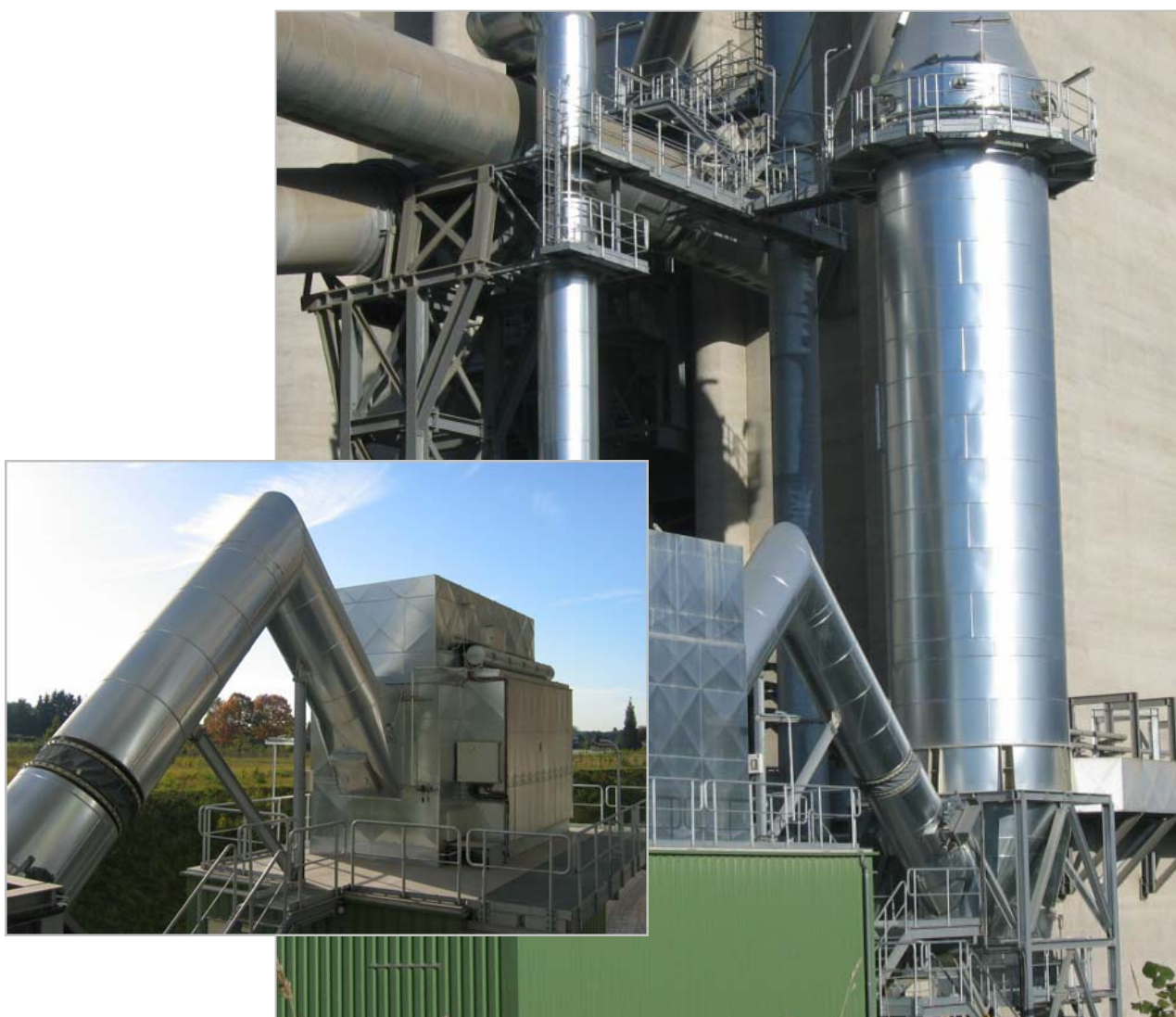
- Australia Cement Limited, Australia
- Arabian Cement, Rabigh / Saudi Arabia
- Dyckerhoff AG, Geseke and Neuwied / Germany
- Gebr. Seibel, Erwitte / Germany
- Humboldt Wedag AG, Cologne / Germany
- Krupp Polysius, Beckum and Sanafa / India
- PZW Wotan, Ahütte / Germany
- Schwenk Zement AG, Allmedingen and Mergelstetten / Germany



CEMENT CHLORINE- / ALKALI BY-PASS

OUR CUSTOMERS INCLUDE:

- Babcock BSH, Krefeld / Germany
- Ciments CALCIA, Couvrot / France
- Dyckerhoff AG, Lengerich / Germany
- Lafarge Ciments, Le Havre / France
- Lagan Cement Ltd., Ireland
- Polysius, Beckum / Germany
- Saudi White Cement, Riyadh / Saudi Arabia
- Saudi-Arabien (Eastver), Saudi Arabia
- Schwenk Zement AG, Allmendingen and Mergelstetten / Germany



LIME FURNACE PLANTS

OUR CUSTOMERS INCLUDE:

- Cales de Granada, Spain
- Fels-Werke, Goslar, Hornberg, Kaltes Tal, Rübeland and Winterberg / Germany
- Kalkwerk Müller, Halle / Westfalen / Germany
- Kalkwerke Oetelshofen, Wuppertal / Germany
- Karl Pygol, Painten / Germany
- KASAFA Ryadh, Saudi Arabia
- Koch Marmorit, Bollschweil / Germany
- Porgera Mine, PAPUA NEW GUINEA
- Rheinisch-Westfäl. Kalkwerke AG, Germany
- SKW Trostberg, Werk Saal, Germany
- Solvay (Rosignano), Italy
- Ulmer Weißkalk, Blaustein / Germany



LIME MATERIAL HANDLING

OUR CUSTOMERS INCLUDE:

- André Büechl, Regensburg / Germany
- Australien Cement Limited, Australia
- Claudius Peters Projects GmbH, Buxtehude / Germany – various projects
- Camco Omya, Indonesia
- Clarianacal, Spain
- Dammann, Söhlde, Rügen / Germany
- Deutsche Solvay, Bernburg / Germany
- Dyckerhoff AG, Göllheim / Germany
- FAM, Magdeburg / Germany – various projects
- Fels-Werke Goslar, Münchehof / Germany
- Fels-Werke, Calbe, Goslar, Rübeland, Schraplau and Seesen / Germany
- Fels-Werke Salder, Salzgitter / Germany
- Gustav Eirich, Mannheim / Germany – various projects
- Haver & Boecker, Oelde / Germany – various projects
- Johannes Möller, Hamburg / Germany – various projects



LIME MATERIAL HANDLING

OUR CUSTOMERS INCLUDE:

- Kalkwerk Funk, Regensburg / Germany
- Kalkwerk Hönnetal, Salzhemmendorf / Germany
- Kalkwerk Saal, Saal (Donau) / Germany
- Knauf Marmorit, Bollschweil / Germany
- Nowegian Talc, Knarrevik / Norway
- Omya – various projects
- Orenstein & Koppel, Enningerloh / Germany – various projects
- Pfeiffer, Kaiserslautern / Germany
- Provencale SA, France
- Rygol, Painten / Germany
- Saudi Sand Lime Bricks, Riad / Saudi Arabia
- SKW Trostberg, Work Saal / Germany
- Süd-Chemie, München / Germany
- Ulmer Weißkalk, Blaustein / Germany
- Vereinigte Kreidewerke Dammann KG, Lägerdorf and Söhlde / Germany



LIME GRINDING PLANT / GRINDING-DRYING

OUR CUSTOMERS INCLUDE:

- Australien Cement Limited, Traralgon / Australia
- Clarianacal, Spain
- Fels-Werke, Goslar, Heerte, Hornberg and Münchhof / Germany
- Gebr. Pfeiffer, Kaiserslautern / Germany – various projects
- Kalk- und Mergelwerk Müller, Halle / Germany
- Kalkwerk Otterbein, Fulda / Germany
- Kalkwerk Rygol, Painten / Germany
- Kreidewerk Rügen GmbH, Germany
- Omya – various projects
- Pfeiffer, Kaiserslautern / Germany – various projects
- Ulmer Weißkalk, Blaustein / Germany
- UNICEM, Piacenza / Italy
- Vereinigte Kreidewerke Dammann KG, Lägerdorf and Söhlde / Germany
- Walhalla Kalk GmbH & Co. KG, Regensburg / Germany



GYPSUM

OUR CUSTOMERS INCLUDE:

- Babcock BSH AG, Bad Hersfeld / Germany – various projects
- Boral Plasterboard, Port, Melbourne / Australia
- Claudius Peters Projects GmbH, Buxtehude / Germany – various projects
- Fa. Kurhessische Gipswerke, Witzenhausen / Germany
- Fa. Pere Vidal, Spain
- Gebr. Knauf, Iphofen / Germany – various projects
- Hilliges Gipswerk, Osterode / Germany
- Iberplaco, Spain
- Rigips Austria GmbH, Austria
- Rocogips GmbH, Osterode / Germany
- Roddewig, Osterode / Germany
- Vilovigyps, Spain
- Xella, Goslar / Germany and The Netherlands
- Yepsa, Spain
- Yesos Pamplona, Spain
- Zementanlagen- und Maschinenbau, Dessau / Germany



MINERALS

OUR CUSTOMERS FOR ROCK CRUSHING, SCREENING AND CONVEYING PLANTS INCLUDE:

- Basalt AG, Germany - various projects
- Basaltwerke Melato, Germany
- Deutsche Asphalt, Germany
- Eltecnica AG, Switzerland
- Fels Werke, Germany
- Geb. Pfeiffer, Germany
- Gebr. Dorfner, Germany
- Harzburger Gabbro, Germany
- Heidelberger Zement, Germany
- Hermann Wegener, Germany
- Idwala Carbonates, Africa
- Juchem & Söhne, Germany
- Omya – various projects
- Piesberger Steinindustrie, Germany
- SAKRET Trockenbaustoffe, Germany
- Saudi Carbonate Co. Ltd., United Arab Emirates
- Schwenk, Germany
- Sibelco, Brazil, Portugal, Belgium
- SKLOPISÉD STRAELEC, Czech Republic
- Solvay, Germany
- SSS Schaumburger Steinbrüche, Germany



MINERALS

OUR CUSTOMERS FOR MIXING AND PROCESSING PLANTS INCLUDE:

- Basalt AG, Germany and Austria
- Eirich GmbH & Co. KG, Germany
- Erhard Aramtüren, Germany
- Heidelberger Zement, Germany
- Hermann Wegener, Germany
- Juchem & Söhne, Germany
- Omya – various projects
- Sibelco, Belgium and Spain
- U. Ammann, Switzerland

OUR CUSTOMERS FOR ROCK DRYING PLANTS INCLUDE:

- AGS Mineraux, France
- Bayosan Wachter, Germany
- Ferdinand Wesling GmbH & Co. KG, Germany
- Dormineral, Germany
- Gebr. Dorfner GmbH & Co. KG, Germany
- Gebr. Preiffer, Germany
- Omya, Germany
- Sibelco, Brazil

OUR CUSTOMERS FOR ASPHALT MIXING PLANTS INCLUDE:

- Amman Asphalt GmbH, Germany and France
- Amman Schweiz AG, Switzerland
- Basalt AG, Germany and Austria
- Bayerische Asphalt-Mischwerke, Germany
- Benninghoven, Germany
- Cajot, Luxembourg
- Deutag GmbH & Co. KG, Germany
- Deutsche Asphalt, Germany
- Difemsa, Spain
- Ems-Jade-Mischwerke, Germany
- GP Günther Papenburg AG, Germany
- Hermann Wegener, Germany
- Kemna-Bau, Germany
- Norddeutsche Mischwerke, Germany
- VAM, Germany



REFERENCES IN FURTHER INDUSTRIAL BRANCHES

Beside the construction of plants for air pollution control downstream incinerators for power generation **LUEHR FILTER** is active in many other industrial branches.



INCINERATION PLANTS



NON-FERROUS METAL INDUSTRY



IRON AND STEEL FOUNDRY



STEEL INDUSTRY



CERAMIC



CHEMICAL

LUEHR FILTER GMBH & CO. KG



FACTS AND FIGURES

Founded:	1938
Employees:	approx. 300, thereof 140 working in production
Turnover:	approx. 70 Mio. € (without subsidiaries and holdings)
Head office:	Stadthagen
Subsidiaries:	in Great Britain, Italy and Austria

Companies with holdings:	MGF Gutsche GmbH & Co. KG – Germany, Fulda (i. a. manufacture of needle felts for filtration) EWK Umwelttechnik GmbH – Germany, Kaiserslautern (i. a. sales of dry & wet electrostatic precipitators and catalyst technology) LUEHR LMA Ltd. – Turkey - Istanbul / Tuzla LUEHR FILTER Suzhou Co. Ltd. – China - Suzhou LUHR FILTER Pty. Ltd. – Australia - Melbourne - Rowville LUHR FILTER Polska sp. z o. o. – Poland - Wroclaw BLUE BIRD Co. Ltd. – Korea - Seoul Kuttner LLC – USA - Port Washington
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International representations: in Benelux, Brazil, Finland, France, Norway,
Russia, Spain and Switzerland

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